



RELEASED
15.10.19

PPP

Part Number	D206-642-512
Description	Float Skidtube, RH

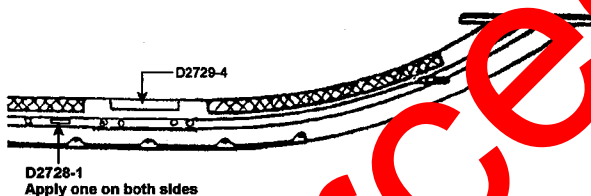
Box Part Number	BX104	Dimension	L x W x H
	BX21		177 x 13 x 7
			30.5 x 8
Other Packaging	MF6812	Dimension	
Logo Decals	D2728-1		

Packaging Instructions and Decal Placement

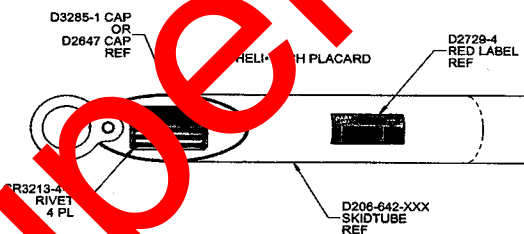
D206-642-512

Apply labels D2729-4 and D2728-1 as per drawing.

Wrap float skidtube in plastic bag. Take the MF6812 and cut 1/4 inch off one side only. Place (4) pieces of MF6812 at the bottom of the box and (2) pieces of 2" foam at each ends of the box. Place float skidtube in the box. Apply MF6812 on top to correspond with bottom foam already in place. Put hardware in box 21. Place the box and the paperwork with the float skidtube and close box. Add in two pieces of edge board to inside top of skidtube box. Apply Dart tape. Apply strapping after first Dart logo. After each strapping after every second Dart logo. Add four pieces of edge board, one per angle of box. Staple ends. Tie wrap over top again. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014



For skidtubes that are manufactured as a PMA replacement part, a Helix-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

DART		1270 ABERDEEN STREET HAWKESBURY ON CANADA K6A 1K7 TEL: 1 613 632 5200 FAX: 1 613 632 5201	
PATENT	US #5735484 / CA #22184 / EURO #0828655	CHG	CHG006
P/N	D206-642-512	STC	SH98-4
DESC	Float Skidtube, RH	STC	SA00475SE
LOT	SXXXXXX	STC	
MODEL	Bell 206L/L1/L3/L4/407	STC	
TC APPROVAL # 09-89		MADE IN CANADA	

DEC 06 2019

DAS
55
9-89

Revision: K
Date: 19.11.05



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200

FLOAT SKIDTUBE, RH

P/N: D206-642-512

CHG006

S/N: SXXXXXX